

METRIC THREAD CHART

Diameter	Coarse Pitch	Fine Thread Pitches		
M1	0.25	0.2		
M1.2	0.25	0.2		
M1.4	0.3	0.2		
M1.6	0.35	0.2		
M1.7	0.35			
M1.8	0.35	0.2		
M2	0.4	0.25		
M2.2	0.45	0.25		
M2.3	0.4			
M2.5	0.45	0.35		
M2.6	0.45			
M3	0.5	0.35		
M3.5	0.6	0.35		
M4	0.7	0.5		
M5	0.8	0.5		
M6	1	0.75		
M7	1	0.75		
M8	1.25	1	0.75	
M9	1.25	1	0.75	
M10	1.5	1.25	1	0.75
M11	1.5	1	0.75	
M12	1.75	1.5	1.25	1
M14	2	1.5	1.25	1
M16	2	1.5	1	
M18	2.5	2	1.5	1
M20	2.5	2	1.5	1
M22	2.5	2	1.5	1
M24	3	2	1.5	1
M27	3	2	1.5	1
M30	3.5	3	2	1.5
M33	3.5	3	2	1.5
M36	4	3	2	1.5
M39	4	3	2	1.5
M42	4.5	4	3	2
M45	4.5	4	3	2
M48	5	4	3	2
M52	5	4	3	2
M56	5.5	4	3	2
M60	5.5	4	3	2
M64	6	4	3	2
M68	6	4	3	2

Diameter	Coarse Pitch	Fine Thread Pitches		
M72	6	4	3	2
M80	6	4	3	2
M90	6	4	3	2
M100	6	4	3	2